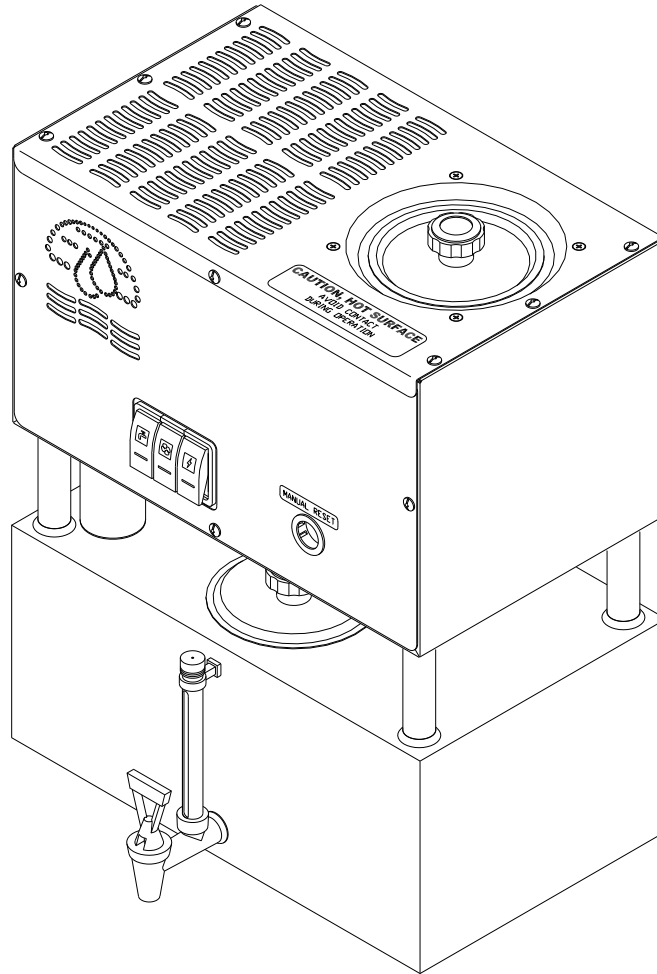


# H2O PLUS WATER DISTILLER

## REPLACEMENT PARTS MANUAL AND WIRING SCHEMATIC

FOR MODEL: H2O 5.0, AED-1 & APK-2  
PART # 500021 500023 500025  
SERIES 0008 0001 0001



## H2O PLUS WATER DISTILLER WATER DISTILLER

MANUFACTURED FOR:  
H2O PLUS WATER DISTILLERS  
92 - 1305 KIKAHA STREET  
KAPOLEI, HAWAII  
96707  
USA





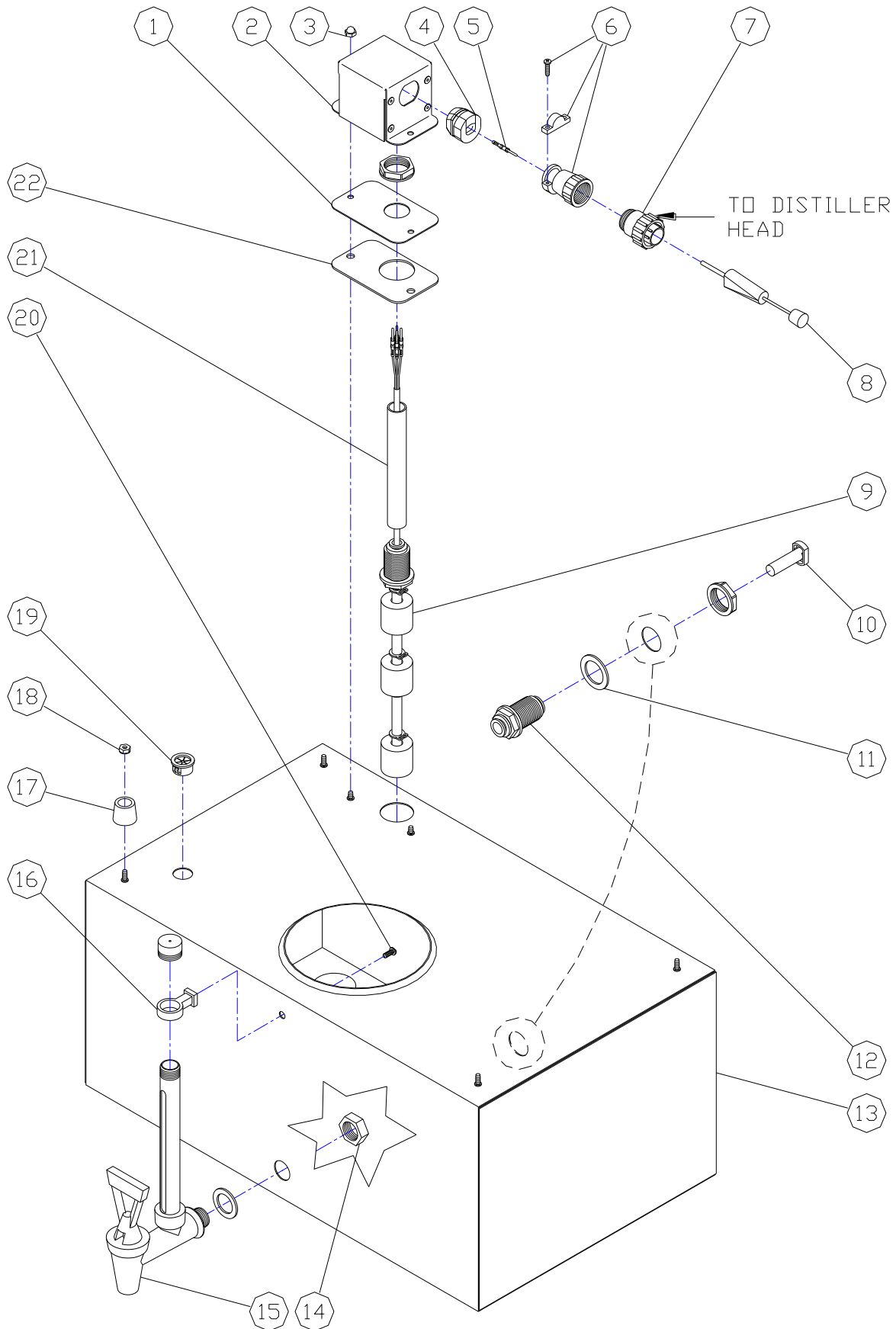
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## 094077, Exploded Parts List Holding Tank Assembly, 5.0

| <b>Item #</b> | <b>Part #</b> | <b>Description</b>                                | <b>Qty</b> |
|---------------|---------------|---------------------------------------------------|------------|
| 1             | 500325        | Plate, Level Sensor                               | 1          |
| 2             | 500133        | Cover, Holding Tank Wires                         | 1          |
| 3             | 028001        | Nut, Acorn, 6-32 Pltd.                            | 2          |
| 4             | 054002        | Strain Relief. 7K-2                               | 1          |
| 5             | 060016        | Male Pin                                          | 4          |
| 6             | 060045        | Strain Relief, 7 pin, Circular                    | 1          |
| 7             | 060043        | Plug, 7 pin, Circular                             | 1          |
| 8             | 080135        | Circular Pin Extraction Tool                      | 1          |
| 9             | 500331        | HT 7" Level Sensor Assembly, SS                   | 1          |
| 10            | 034014        | Stem, Plug, 3/8" JG                               | 1          |
| 11            | 080148        | Gasket Washer, 1/16" Silicone                     | 1          |
| 12            | 034011        | Bulkhead, 3/8", JG                                | 1          |
| 13            | 500324        | Holding Tank WA, 8-5                              | 1          |
| 14            | 080132        | Nut, Jam 3/8 Blk                                  | 1          |
| 15            | 080043        | Valve, HT, 6"<br>(includes nut, washer & support) | 1          |
| 16            | 080130        | Support, SG, 5/8 Blk                              | 1          |
| 17            | 054012        | Foot, Blk, Vinyl, 0.875x0.625                     | 4          |
| 18            | 026002        | Nut, Kep, #6-32                                   | 4          |
| 19            | 054005        | Bushing, Wire, 5/8'                               | 1          |
| 20            | 012013        | Screw, Mach, #10-24 x 3/8" SS                     | 1          |
| 21            | 080108        | Sleeve, Fiberglass, 1/2"                          | 4.5"       |
| 22            | 500326        | Gasket, Level Sensor                              | 1          |

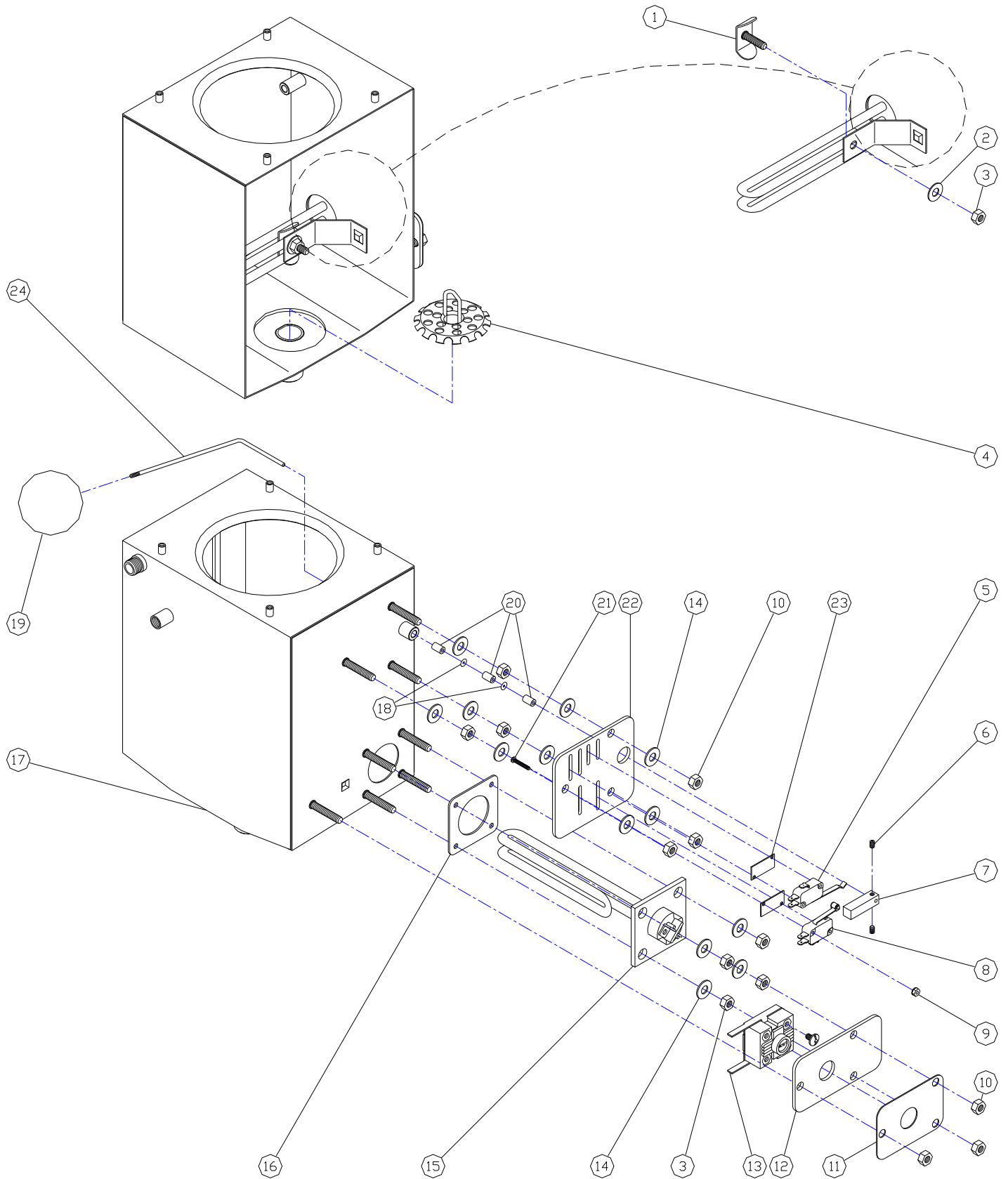
# 094077, Exploded Parts List Holding Tank Assembly, 5.0



## 094110, Exploded Parts List Boiler Assembly, 8GPD Auto

| <b>Item #</b> | <b>Part #</b> | <b>Description</b>                     | <b>Qty</b> |
|---------------|---------------|----------------------------------------|------------|
| 1             | 500182        | Clip, Heater, Studded                  | 1          |
| 2             | 018009        | Washer, 5/16" x 1-1/4" x 18ga SS       | 1          |
| 3             | 025000        | Nut, Hex, 1/4" SS                      | 5          |
| 4             | 500208        | Drain Strainer WA                      | 1          |
| 5             | 060059        | Micro Switch, Long Arm, Formed         | 1          |
| 6             | 016014        | Set Screw, Blk, #6-32 x .25", Cup Pt.  | 2          |
| 7             | 500278        | Bar Actuator, Boiler Float             | 1          |
| 8             | 060058        | Microswitch, Short Roller Arm          | 1          |
| 9             | 026003        | Nut, Kep, #4-40                        | 4          |
| 10            | 025002        | Nut, Hex, 1/4" Pltd.                   | 9          |
| 11            | 500153        | Cover, Reset, SS                       | 1          |
| 12            | 400010        | Reset Plate, Lexan                     | 1          |
| 13            | 060000        | Switch,Thermo reset,D.P.S.T.C/W Screws | 1          |
| 14            | 018004        | Washer, 5/16" x 11/16" x 20ga SS       | 11         |
| 15            | 060001        | Heating Element, 120V, 1100W           | 1          |
| 16            | 500100        | Gasket, Heater                         | 1          |
| 17            | 500269        | Boiler WA, 8GPD Auto                   | 1          |
| 18            | 080128        | O-Ring, 1/16" x 1/8" x 1/4"            | 2          |
| 19            | 080162        | Float Ball, SS, 2-1/4" Round, #6-32    | 1          |
| 20            | 080127        | Bushing, Nylon                         | 3          |
| 21            | 012003        | Screw, Machine, Pltd, #4-40 x 3/4"     | 4          |
| 22            | 500266        | Plate, Microswitch                     | 1          |
| 23            | 500289        | Shim, Micro Switch                     | 2          |
| 24            | 500264        | Rod, Boiler Float                      | 1          |

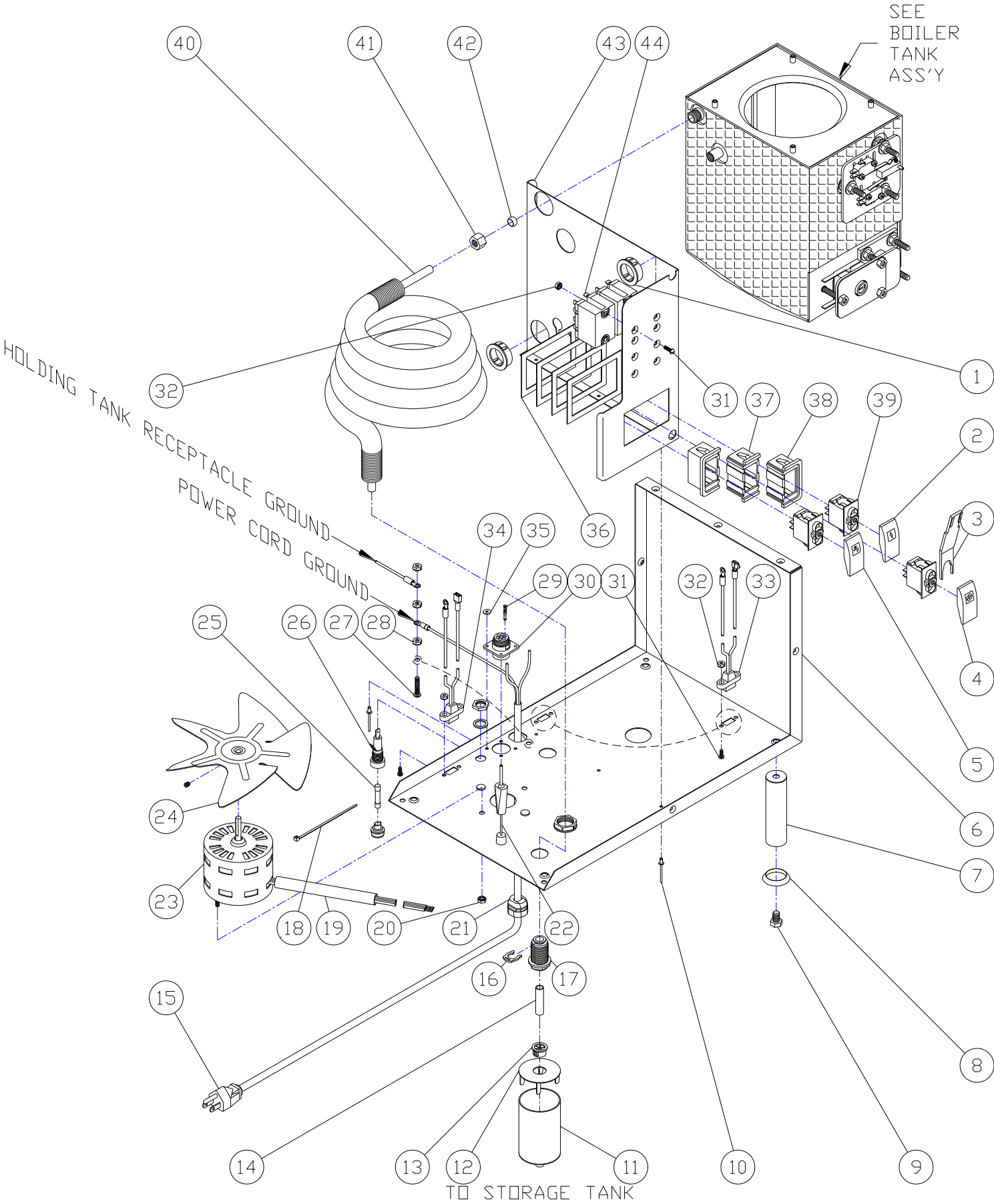
# **094110, Exploded Parts List** **Boiler Assembly, 8GPD, Auto**



## 094159, Exploded Parts List Distiller Body Assembly, 8GPD Auto

| Item # | Part # | Description                                         | Qty |
|--------|--------|-----------------------------------------------------|-----|
| 1      | 054004 | Bushing, Snap, 1-1/4"                               | 2   |
| 2      | 060073 | Actuator, Black, Red-Power                          | 1   |
| 3      | 080134 | Tool, Actuator Removal                              | 1   |
| 4      | 060074 | Actuator, Black, Amber-Fan                          | 1   |
| 5      | 060075 | Actuator, Black, White-Water                        | 1   |
| 6      | 500313 | Body, H2O, 8GPD, Auto                               | 1   |
| 7      | 500187 | Leg, WA, 8-5                                        | 4   |
| 8      | 080105 | Ring, SS, 1" Rounded                                | 4   |
| 9      | 014005 | Capscrew, Pltd., 5/16-18 x 1/2"                     | 4   |
| 10     | 016004 | Rivet, Aluminum, 1/8" x 5/16"                       | 6   |
| 11     | 500300 | Filter, Housing, W.A., Auto                         | 1   |
| 12     | 500260 | Filter Cap W.A.,                                    | 1   |
| 13     | 054005 | Bushing, Wire, Plastic, 5/8" Hole                   | 1   |
| 14     | 500202 | Tube, SS, 3/8" Diameter X 1.5"                      | 1   |
| 15     | 500232 | Power Cord Assembly, 16-3 NA, 8GPD Automatic        | 1   |
| 16     | 034021 | Locking Clip, 3/8" JG                               | 1   |
| 17     | 034011 | Bulkhead, 3/8" JG                                   | 1   |
| 18     | 054011 | Wire Tie, Plastic, 4"                               | 1   |
| 19     | 080108 | Sleeve, Fiberglass, 1/2"                            | 5"  |
| 20     | 026001 | Nut, Kep, Pltd., #8-32                              | 2   |
| 21     | 054002 | Strain Relief, 7K-2                                 | 1   |
| 22     | 080135 | Circular Pin Extraction Tool                        | 1   |
| 23     | 060049 | Motor, 120/240 Dual Voltage                         | 1   |
| 24     | 080045 | Fan Blade, 7"                                       | 1   |
| 25     | 060022 | Fuse, 1 Amp, Slow Blow                              | 1   |
| 26     | 060036 | Fuse Holder, Chassis, 15Amp (includes nut & gasket) | 1   |
| 27     | 012000 | Screw, Machine, Pltd, #10-24 x 1"                   | 1   |
| 28     | 026000 | Nut, Kep, Pltd., #10-24                             | 3   |
| 29     | 060017 | Female Pin                                          | 4   |
| 30     | 060044 | Receptacle, 7 pin Receptacle                        | 1   |
| 31     | 012009 | Screw, Machine, SS, #6-32 X 1/2"                    | 8   |
| 32     | 026002 | Nut, Kep, Pltd., #6-32                              | 8   |
| 33     | 500237 | Drain Receptacle Ass'y, 8GPD, Auto                  | 1   |
| 34     | 500236 | Pump Receptacle Ass'y, 8GPD, Auto                   | 1   |
| 35     | 018001 | Washer, Flat, 1/8" x 3/8" Alum                      | 2   |
| 36     | 500318 | Shim, Switch Bezel                                  | 4   |
| 37     | 054024 | Switch Mounting Panel, Middle, Black                | 1   |
| 38     | 054023 | Switch Mounting Panel, End, Black                   | 2   |
| 39     | 060028 | Switch Base, 120/240V SPST                          | 3   |
| 40     | 500239 | Cooling Coil Ass'y, 8GPD, Auto                      | 1   |
| 41     | 030013 | Nut, Pltd, 3/8" Comp.                               | 1   |
| 42     | 030012 | Ferrule, 3/8"                                       | 1   |
| 43     | 500314 | Divider, H2O, 8GPD, Auto                            | 1   |
| 44     | 060018 | Relay, Aromat, Black, 120V                          | 2   |

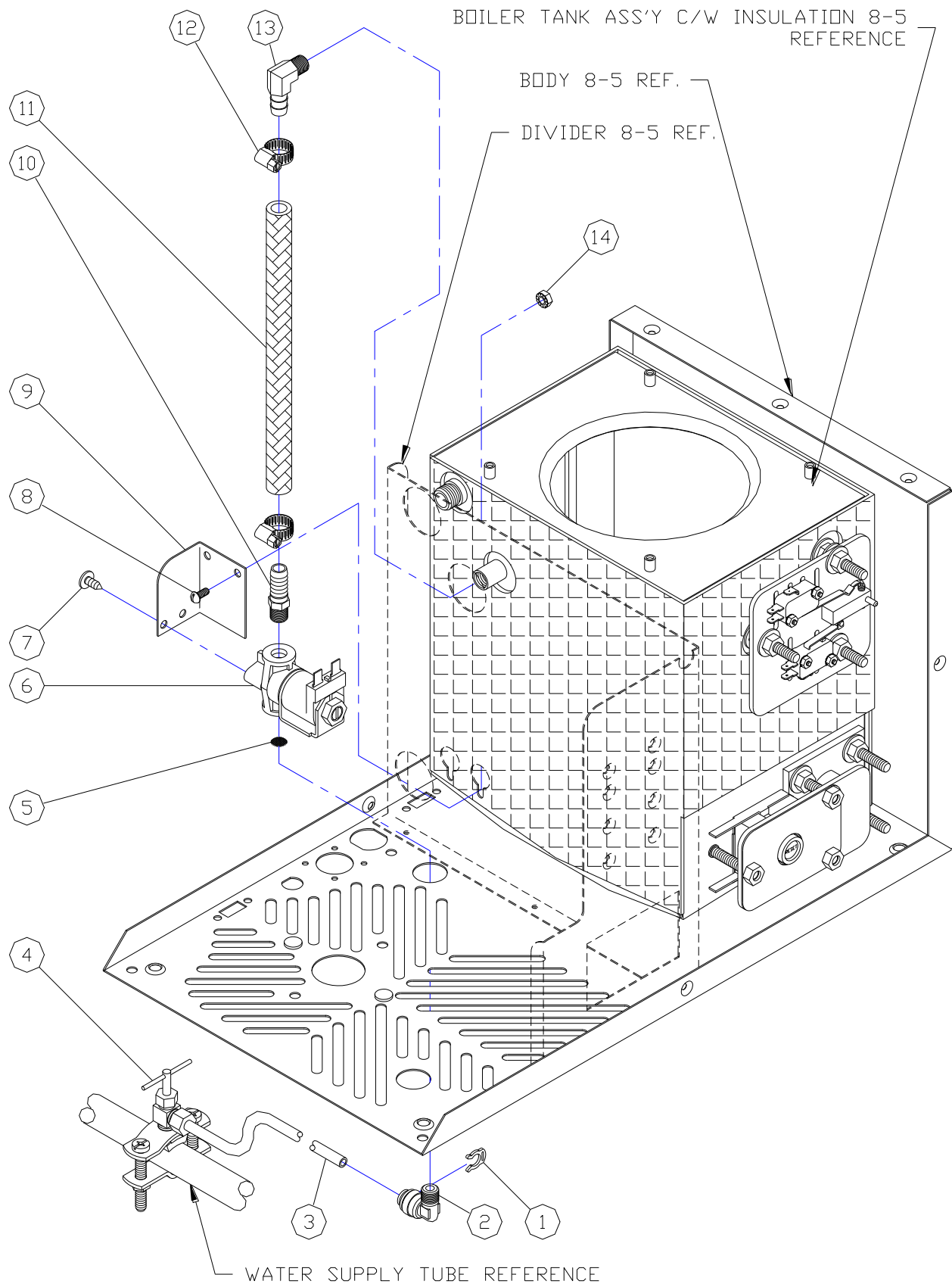
094159, Exploded Parts List  
Distiller Body Assembly, 8GPD Auto



## 094160, Exploded Parts List 8GPD Solenoid Valve Assembly

| <b>Item #</b> | <b>Part #</b> | <b>Description</b>              | <b>Qty</b> |
|---------------|---------------|---------------------------------|------------|
| 1             | 034009        | Locking Clip, 1/4" JG           | 1          |
| 2             | 034006        | Elbow, 90, 1/8MPTx1/4" JG       | 1          |
| 3             | 052000        | Tubing, 1/4" Feed-line          | 1          |
| 4             | 036005        | Valve, Self Piercing Kit        | 1          |
| 5             | 080197        | Screen, 50 Mesh, Solenoid Valve | 1          |
| 6             | 060026        | Solenoid Valve, 1/8FPT BE, 120V | 1          |
| 7             | 010000        | Screw, ShtMtl #10-12x1/2", SS   | 2          |
| 8             | 012012        | Screw, Mach, #8-32x5/8", Pltd.  | 2          |
| 9             | 500166        | Bracket, Solenoid Valve         | 1          |
| 10            | 034024        | Coupler, Nylon, 1/8"MPTx3/8"HB  | 1          |
| 11            | 052004        | Tubing, 3/8x0.6 Braided         | 1          |
| 12            | 080056        | Gear Clamp, SS, 1/4"            | 2          |
| 13            | 030003        | Elbow, 90, 1/8"MPTx3/8"HB       | 1          |
| 14            | 026001        | Nut, Kep,#8-32                  | 2          |

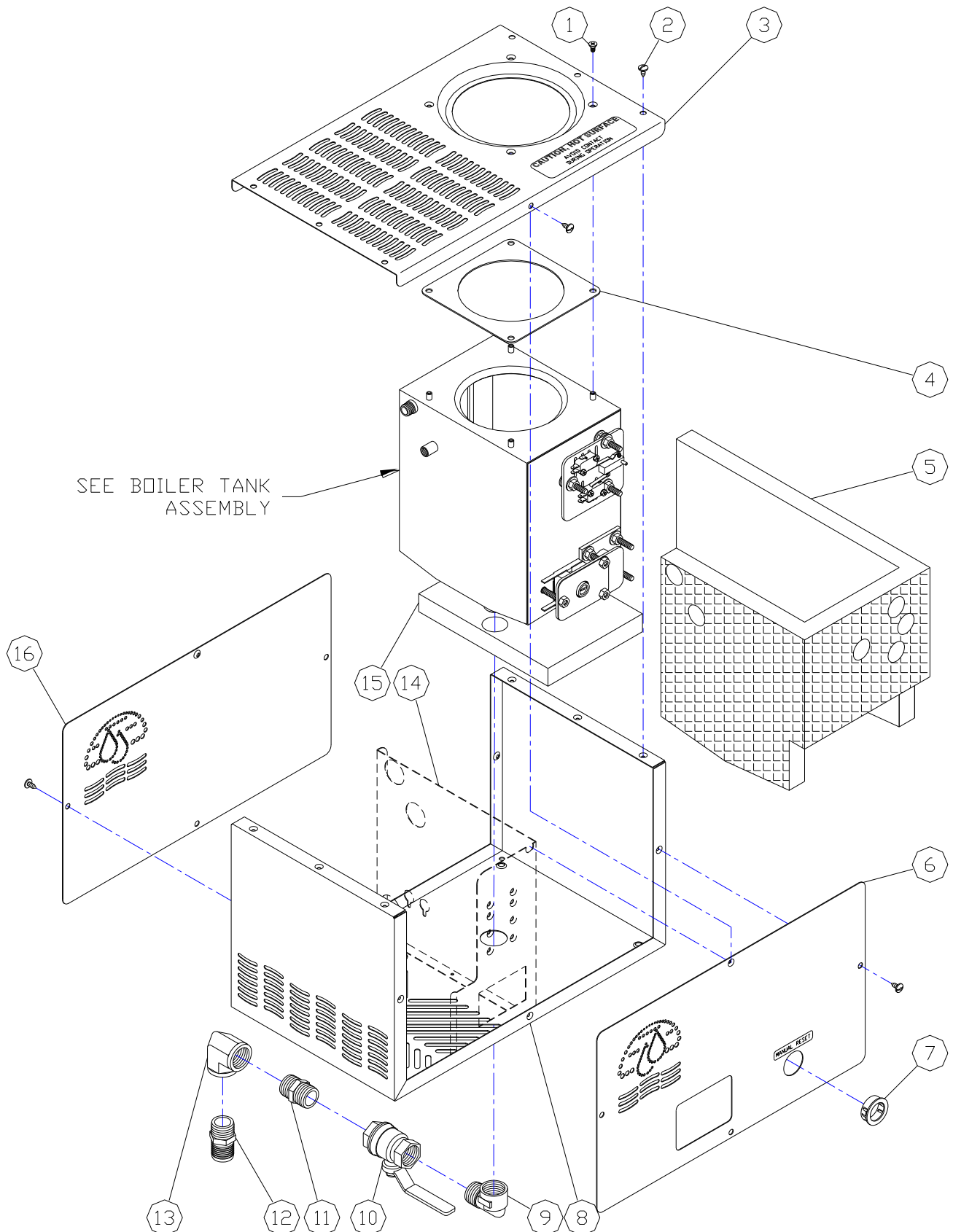
# 094160, Exploded Parts List 8GPD Solenoid Valve Assembly



## 094161, Exploded Parts List Distiller Head Assembly, 8GPD Auto

| <b>Item #</b> | <b>Part #</b> | <b>Description</b>                   | <b>Qty</b> |
|---------------|---------------|--------------------------------------|------------|
| 1             | 012008        | Screw, Mach, #10-24x3/8",Oval Hd     | 4          |
| 2             | 010000        | Screw, Sht Mtl, #10-12 x 1/2", SS    | 14         |
| 3             | 500317        | Cover, Top, H2O, 8GPD                | 1          |
| 4             | 500111        | Gasket, Lid                          | 1          |
| 5             | 500240        | Insulation, 8GPD Auto Boil. Sides    | 1          |
| 6             | 500315        | Cover, Front, H2O, 8GPD              | 1          |
| 7             | 054004        | Bushing, Snap, 1.25"                 | 1          |
| 8             | 500313        | Body, H2O, 8GPD, Automatic           | 1          |
| 9             | 030016        | Elbow, 90, 3/4 MPT x 3/4 FPT, Plated | 1          |
| 10            | 030009        | Valve, Ball, 3/4 FPT BE, FF, Plated  | 1          |
| 11            | 030017        | Nipple, Close, 3/4 MPT, Plated       | 1          |
| 12            | 030015        | Coupler, 3/4 MPT x 1"HB, Plated      | 1          |
| 13            | 030018        | Elbow,90, 3/4FPT BE                  | 1          |
| 14            | 500314        | Divider, H2O, 8GPD, Auto             | 1          |
| 15            | 500241        | Insulation, 8GPD Auto Boil. Bot.     | 1          |
| 16            | 500316        | Cover, Rear, H2O, 8GPD, Auto         | 1          |

# 094161, Exploded Parts List Distiller Head Assembly, 8GPD Auto



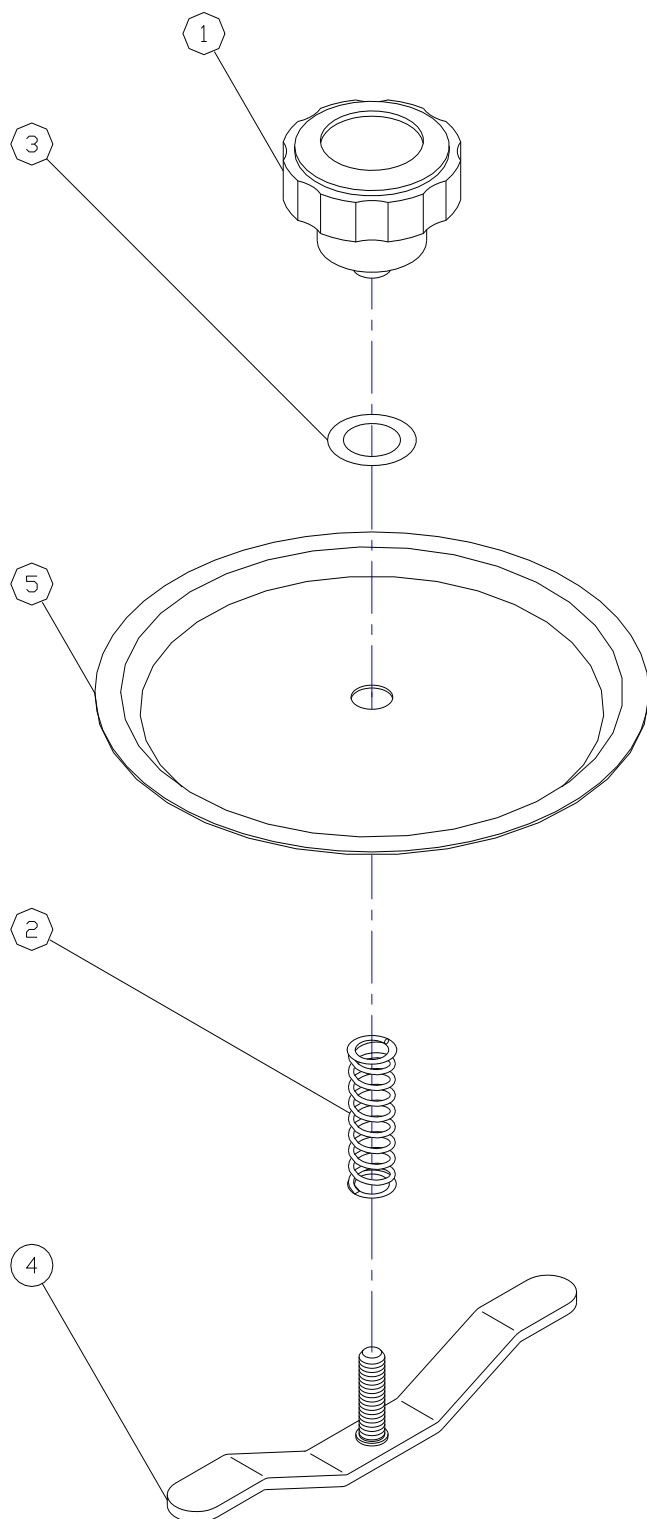
## 094162, Exploded Parts List

### Boiling Tank and Holding Tank Lid Assemblies

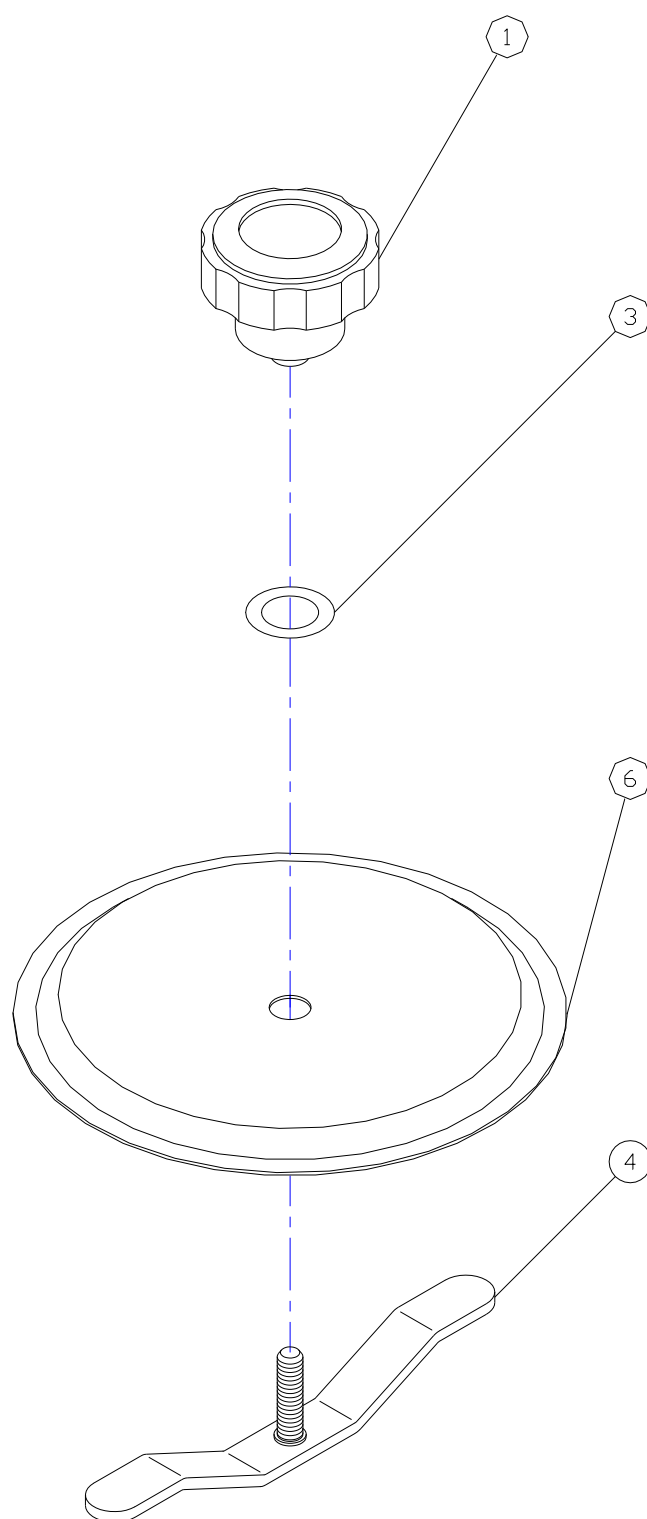
| <b>Item #</b> | <b>Part #</b> | <b>Description</b>                | <b>Qty</b> |
|---------------|---------------|-----------------------------------|------------|
| 1             | 080053        | Knob, Black Phenolic, 1/4-20      | 1          |
| 2             | 080058        | Spring, Boiling Tank, Lid, SS     | 1          |
| 3             | 080064        | O-Ring, Lid Knob, Buna 112        | 1          |
| 4             | 500115        | Tee Bar, Studded, 5.5"            | 1          |
| 5             | 500118        | Lid, Boiling Tank, Disc, SS, 5.5" | 1          |
| 6             | 500119        | Lid, Holding Tank, Disc, SS, 5.5" | 1          |

# 094162, Exploded Parts List

## Boiling Tank and Holding Tank Lid Assemblies



BOILING TANK  
LID ASSEMBLY  
(PART # 500319)



LID ASSEMBLY  
(PART # 500320)

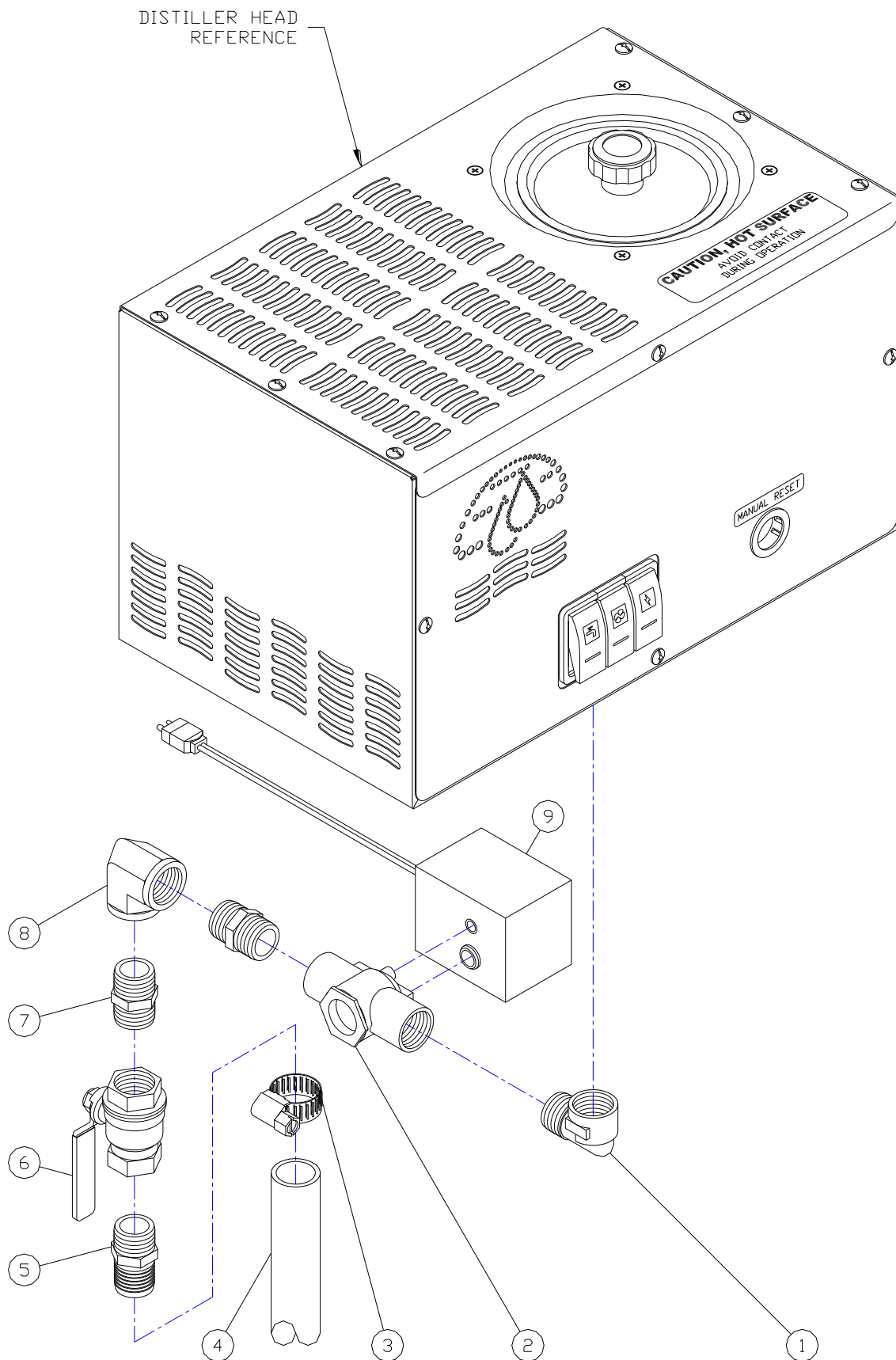
## 094163, Exploded Parts List

### Automatic Electric Drain Assembly, 8GPD

| <b>Item #</b> | <b>Part #</b> | <b>Description</b>              | <b>Qty</b> |
|---------------|---------------|---------------------------------|------------|
| 1             | 030016        | Elbow,90, 3/4 "FPT x 3/4" MPT   | 1          |
| 2             | 080077        | Valve, Drain, 3/4FPT, NO        | 1          |
| 3             | 080121        | Clamp, Gear, 1-1/4"             | 1          |
| 4             | 052005        | Tubing, 1x1-1/4"                | 1          |
| 5             | 030015        | Coupler, 3/4MPTx1"HB            | 1          |
| 6             | 030009        | Valve, Ball, 3/4FPT BE, FF      | 1          |
| 7             | 030017        | Nipple, Close, 3/4MPT           | 2          |
| 8             | 030018        | Elbow, 90, 3/4FPT               | 1          |
| 9             | 500310        | PWS AED Motor Ass'y,W/Cord,120V | 1          |

# 094163, Exploded Parts List

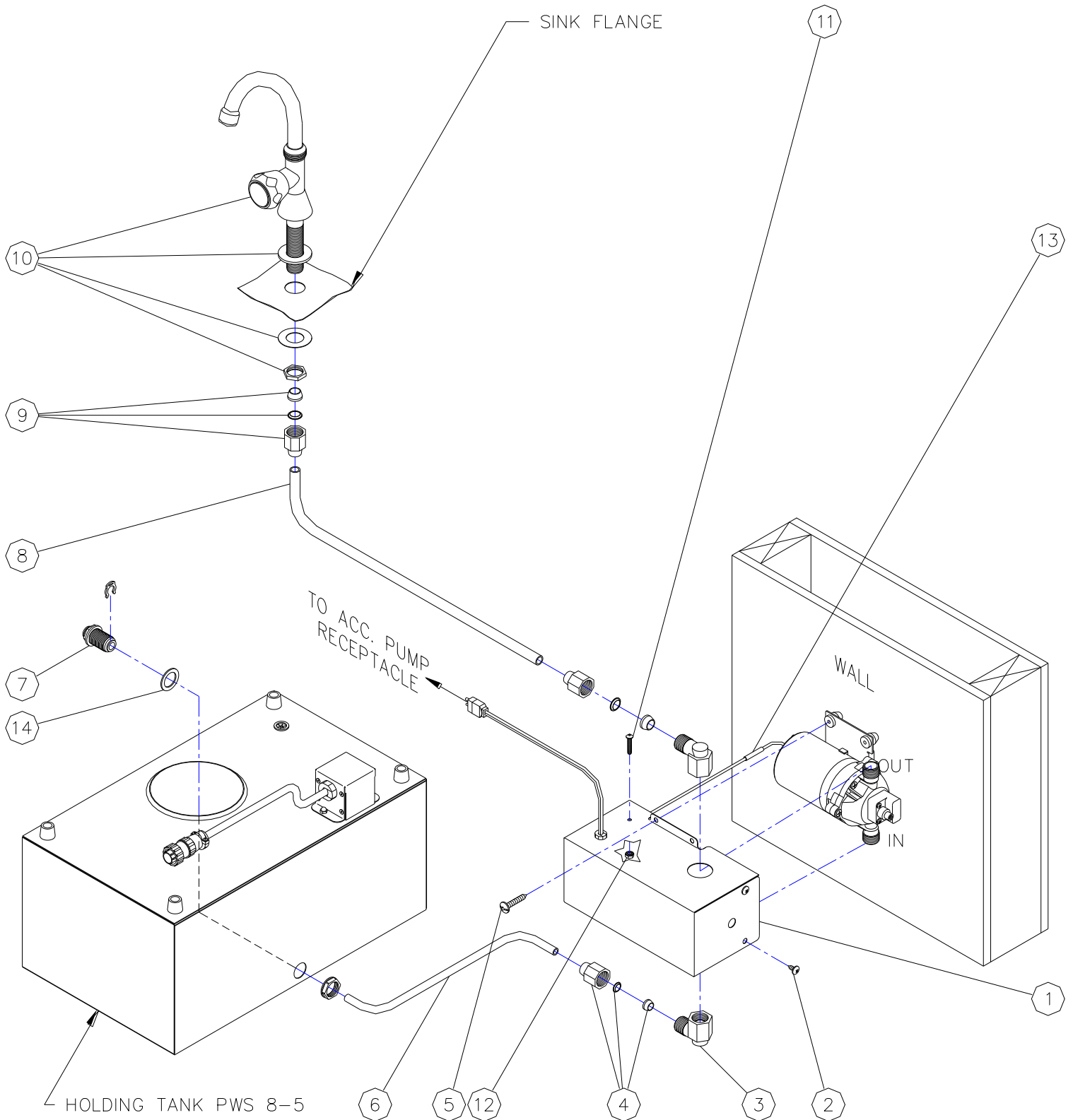
## Automatic Electric Drain Assembly, 8GPD



## 094108, Exploded Parts List Automatic Pump Assembly, APK-2

| <b>Item #</b> | <b>Part #</b> | <b>Description</b>                 | <b>Qty</b> |
|---------------|---------------|------------------------------------|------------|
| 1             | 500191        | Pump Box                           | 1          |
| 2             | 010002        | Screw, Shtmtl, Pltd, #10-12 x 1/2" | 4          |
| 3             | 034022        | Elbow, 90, 1/2FPT x 1/2OD Tube     | 3          |
| 4             | 034004        | Nut/Cone/Ring Set, 3/8" OD         | 1          |
| 5             | 010008        | Screw, Shtmtl, Pltd, #10-12 X 1"   | 4          |
| 6             | 052007        | Tubing, LDPE, 3/8" x 1/4"          | 1          |
| 7             | 034011        | Bulkhead, 3/8" JG                  | 1          |
|               | 052001        | Tubing, LDPE, 3/8" x 1/2"          | 1          |
| 9             | 034003        | Nut/Cone/Ring Set, 1/2" OD         | 1          |
| 10            | 080052        | Faucet, Chrome                     | 1          |
| 11            | 012000        | Screw, Mach, Pltd, #10-24 x1       | 1          |
| 12            | 026000        | Nut, Kep, #10-24                   | 2          |
| 13            | 066006        | Butt Splice, 18-22AWG, Red         | 2          |
| 14            | 080148        | Gasket Washer, 1/16" Silicone      | 1          |

# 094108, Exploded Parts List Automatic Pump Assembly, APK-2

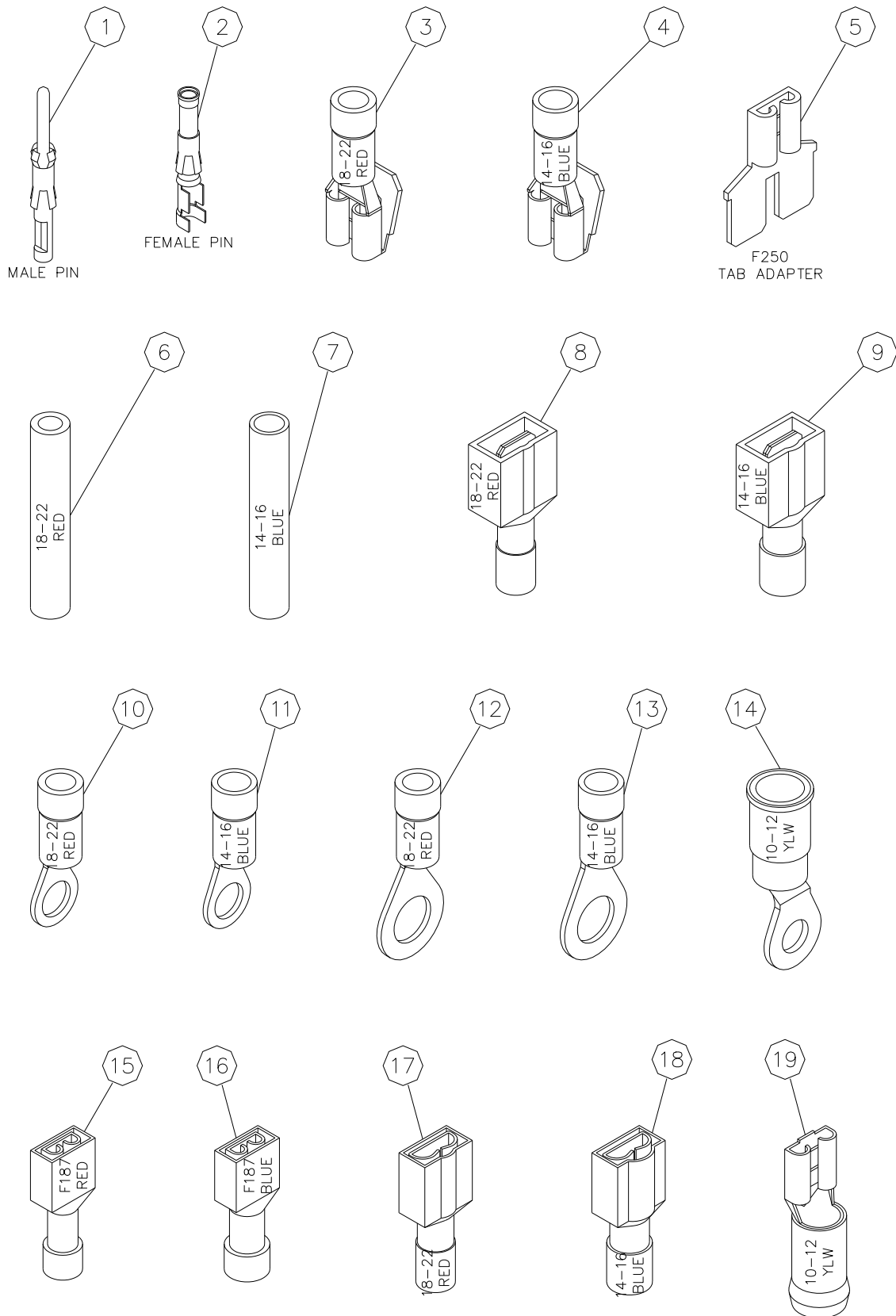


## 094109, Exploded Parts List Electrical Terminals

| Item # | Part # | Description                              |
|--------|--------|------------------------------------------|
| 1      | 060016 | Pin, Male, Circular                      |
| 2      | 060017 | Pin, Female, Circular                    |
| 3      | 066014 | Receptacle, Pigg, F250, #18-22 AWG, Red  |
| 4      | 066004 | Receptacle, Pigg, F250, #14-16 AWG, Blue |
| 5      | 066013 | Tab Adapter, F250                        |
| 6      | 066006 | Butt Splice, #18-22 AWG, Red             |
| 7      | 066005 | Butt Splice, #14-16 AWG, Blue            |
| 8      | 060012 | Tab, 250, #18-22 AWG, Red                |
| 9      | 066011 | Tab, 250, #14-16 AWG, Blue               |
| 10     | 066008 | Ring, #10, #18-22 AWG, Red               |
| 11     | 066007 | Ring, #10, #14-16 AWG, Blue              |
| 12     | 066010 | Ring, ¼", #18-22 AWG, Red                |
| 13     | 066009 | Ring, ¼", #14-16 AWG, Blue               |
| 14     | 066016 | Ring, #10, #10-12 AWG, Yellow            |
| 15     | 066003 | Receptacle, F187, #18-22 AWG, Red        |
| 16     | 066001 | Receptacle, F187, #14-16 AWG, Blue       |
| 17     | 066002 | Receptacle, F250, #18-22 AWG, Red        |
| 18     | 066000 | Receptacle, F250, #14-16 AWG, Blue       |
| 19     | 066015 | Receptacle, F250, #10-12 AWG, Yellow     |

# 094109, Exploded Parts List

## Electrical Terminals



# Wiring List, H2O, 5.0, PART # 500247

| No. | Part#  | Color | Ga | Length | From Conn.               | ToConn.             | From Location         | To Location                |
|-----|--------|-------|----|--------|--------------------------|---------------------|-----------------------|----------------------------|
| 1   | 500232 | GRN   | 16 | 3"     | #10RING#14-#16           | POWER CORD          | GROUND                | POWER CORD                 |
| 2   | 500232 | BLK   | 16 | 14.5"  | F250 #14-#16             | POWER CORD          | POWER SWITCH #2       | POWER CORD                 |
| 3   | 500232 | WHT   | 16 | 14.5"  | #10RING#14-#16           | POWER CORD          | RESET SWITCH #4       | POWER CORD                 |
| 4   | 500233 | BLKor | 18 | 10"    | PIGG#18-#22&PIGG#18-#22  | FAN MOTOR (ORG/BLU) | HEATER RELAY #1       | FAN MOTOR                  |
| 5   | 500233 | BLKor | 18 | 11"    | F250 #18-#22&PIGG#18-#22 | FAN MOTOR (YLW/WHT) | FAN SWITCH #2         | FAN MOTOR                  |
| 6   |        |       |    |        |                          |                     |                       |                            |
| 7   |        |       |    |        |                          |                     |                       |                            |
| 8   |        |       |    |        |                          |                     |                       |                            |
| 9   | 095001 | BLK   | 16 | 7"     | #10RING#14-#16           | F187 #14-#16        | RESET SWITCH #1       | Lower Microswitch COM      |
| 10  | 095000 | GRN   | 16 | 20"    | PIGG#14-#16              | F250 #14-#16        | HEATER RELAY #5       | SOLENOID VALVE A           |
| 11  | 095030 | BLK   | 16 | 19"    | F187 #14-#16             | F250 #14-#16        | Upper Microswitch COM | SOLENOID VALVE B           |
| 12  | 500236 | BLK   | 18 | 3.5"   | F250 #18-#22             | PUMP RECEPTACLE     | FUSE SIDE             | PUMP RECEPTACLE (SMOOTH)   |
| 13  | 500236 | BLK   | 18 | 20"    | #10RING#14-#16           | PUMP RECEPTACLE     | RESET SWITCH #3       | PUMP RECEPTACLE            |
| 14  | 095002 | ORG   | 16 | 16"    | #10RING#14-#16           | FPIN                | RESET SWITCH #3       | HOLDING TANK RECEPTACLE #1 |
| 15  | 095003 | BLU   | 16 | 16"    | F250 #14-#16             | FPIN                | HEATER RELAY #3       | HOLDING TANK RECEPTACLE #2 |
| 16  | 095004 | YLW   | 16 | 7"     | PIGG#14-#16              | FPIN                | SOLENOID VALVE A      | HOLDING TANK RECEPTACLE #3 |
| 17  | 095005 | RED   | 16 | 19"    | F250 #14-#16             | FPIN                | PUMP RELAY #5         | HOLDING TANK RECEPTACLE #4 |
| 18  | 095006 | RED   | 16 | 8"     | F250 #14-#16             | #10 RING #14-#16    | POWER SWITCH #3       | RESET SWITCH #2            |
| 19  | 500237 | BLK   | 18 | 16"    | PIGG#14-#16              | DRAIN RECEPTACLE    | WATER SWITCH #7       | DRAIN RECEPTACLE           |
| 20  | 500237 | BLK   | 18 | 16"    | #10RING#18-#22           | DRAIN RECEPTACLE    | RESET SWITCH #1       | DRAIN RECEPTACLE           |
| 21  | 095007 | WHT   | 16 | 4"     | #10RING#14-#16           | #10 RING #14-#16    | RESET SWITCH #1       | HEATING ELEMENT "A"        |
| 22  | 095008 | YLW   | 16 | 13"    | F250 #14-#16             | #10 RING #14-#16    | HEATER RELAY #1       | HEATING ELEMENT "B"        |
| 23  | 095009 | BRN   | 16 | 7"     | F250 #14-#16             | PIGG#14-#16         | PUMP RELAY #6         | POWER SWITCH #2            |
| 24  | 095010 | WHT   | 16 | 3"     | PIGG#14-#16              | F250 #14-#16        | PUMP RELAY #3         | PUMP RELAY #6              |
| 25  | 095011 | GRN   | 16 | 19"    | F250 #14-#16             | F250 #14-#16        | PUMP RELAY #4         | FUSE END                   |
| 26  | 095010 | WHT   | 16 | 3"     | PIGG#14-#16              | F250 #14-#16        | HEATER RELAY #5       | HEATER RELAY #4            |
| 27  | 095012 | BRN   | 16 | 12"    | F250 #14-#16             | #10 RING #14-#16    | HEATER RELAY #2       | RESET SWITCH #3            |
| 28  | 095013 | ORG   | 16 | 8"     | F250 #14-#16             | #10 RING #14-#16    | FAN SWITCH #3         | RESET SWITCH #1            |
| 29  | 095014 | RED   | 16 | 11"    | #10 RING #14-#16         | F250 #14-#16        | HEATING ELEMENT "B"   | POWER SWITCH #7            |
| 30  | 095010 | WHT   | 16 | 3"     | F250 #14-#16             | PIGG#14-#16         | FAN SWITCH #6         | POWER SWITCH #7            |
| 31  | 095010 | WHT   | 16 | 3"     | F250 #14-#16             | PIGG#14-#16         | FAN SWITCH #7         | FAN SWITCH #2              |
| 32  | 095015 | BRN   | 16 | 12"    | F250 #14-#16             | #10 RING #14-#16    | FAN SWITCH #8         | RESET SWITCH #4            |
| 33  | 095016 | BLU   | 16 | 11"    | F250 #14-#16             | #10 RING #14-#16    | POWER SWITCH #8       | RESET SWITCH #4            |
| 34  | 095010 | WHT   | 16 | 3"     | F250 #14-#16             | PIGG#14-#16         | POWER SWITCH #6       | POWER SWITCH #3            |
| 35  | 095017 | BLU   | 16 | 10"    | F250 #14-#16             | F250 #14-#16        | HEATER RELAY #9       | WATER SWITCH #7            |
| 36  | 095018 | GRN   | 16 | 14"    | F250 #14-#16             | #10 RING #14-#16    | WATER SWITCH #8       | RESET SWITCH #4            |
| 37  | 095019 | BRN   | 16 | 21"    | F250 #14-#16             | PIGG#14-#16         | WATER SWITCH #6       | SOLENOID VALVE B           |
| 38  | 095020 | YLW   | 16 | 5"     | F250 #14-#16             | PIGG#14-#16         | WATER SWITCH #2       | FAN SWITCH #3              |
| 39  | 095021 | GRN   | 16 | 13"    | F187 #14-#16             | F250 #14-#16        | Lower Microswitch NC  | HEATER RELAY #6            |
| 40  | 095022 | ORG   | 16 | 14"    | F187 #14-#16             | F250 #14-#16        | Upper Microswitch NC  | WATER SWITCH #3            |

# 500247, Exploded Parts List Wiring Diagram, H2O, 8.0

